



WALL IE / WALL IE PLUS / WALL IE Compact Industrial NAT Gateway and Firewall

Manual

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Order numbers:

WALL IE	700-860-WAL01 as of firmware V 1.10.100
WALL IE PLUS	700-862-WAL01 as of firmware V 1.00.000
WALL IE Compact	700-862-WAL01 as of firmware V 1.00.000



of the manual

Notes

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Version	Date	Change	
1	5/12/17	First version / Firmware V1.04	
2	1/16/19	Conversion to application cases NAT and Bridge; Addenda for firmware V1.08 (DHCP server/client, port ranges) and corrections	
3	7/8/19	FW V1.08.100: SNAT added	
4	9/27/19	Mistyping in Chap. 1.2 Updated QR-Codes and Hyperlinks	
5	1/16/20	Firmware V1.08.200: update screenshots Update of dimensions	
6	4/8/20	Added note for Recycling / WEEE Added pictures with higher resolution Firmware V1.08.400: IP ranges for NAT rules	
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11b	5.5.23	Туроз	
12	28.3.24	Port assignment better explained; minor text corrections	
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Contents

1	Gen	neral6
	1.1	Target audience for this manual 6
	1.2	Safety instructions
	1.3	Note symbols and signal words7
	1.4	Intended use
	1.5	Improper use
	1.6	Installation9
	1.6.1	Access restriction9
	1.6.2	2 Mounting and minimum distances
	1.6.3	B Electrical installation
	1.6.4	Protection against electrostatic discharges
	1.6.5	5 Overcurrent protection
	1.6.6	5 EMC protection
	1.6.7	7 Operation 10
	1.6.8	3 Recycling / WEEE 10
	1.7	Liability11
	1.7.1	Disclaimer of liability
	1.7.2	2 Warranty
	1.8	Open Source 11
2	Sec	urity recommendations12
	2.1	Information on security 13
	2.2	PSIRT
	2.3	Reporting vulnerabilities
	2.4	Further information about industrial security
3	Ove	erview14
	3.1	Use cases
	3.2	WALL IE (700-860-WAL01)
	3.3	WALL IE PLUS (700-862-WAL01)
	3.4	WALL IE Compact (700-863-WAL01) 17
	3.5	Connecting the WALL IE
	3.6	LEDs status information
	3.6.1	WALL IE (700-860-WAL01) 19
	3.6.2	2 WALL IE PLUS (700-862-WAL01)

	3.6.3	WALL IE Compact (700-863-WAL01)	19
4	Initia	al access to the web interface	20
4	k.1 I	nitial registration	21
4	.2 I	Main view	22
	4.2.1	Menu overview	23
	4.2.2	Responsive design	23
4	.3 I	Port assignment WAN/LAN	24
	4.3.1	Port assignment for WALL IE and WALL IE Compact	24
	4.3.2	Port assignment for WALL IE PLUS	24
5	Choo	osing the operating mode	25
5	5.1 -	The NAT operating mode	25
5	5.2	The Bridge operating mode	26
6	Appl	ication "NAT"	27
6	5.1 <i>/</i>	Adjustment of the IP addresses in the NAT operating mode	27
6	5.2	Activate DHCP client at the WAN interface	28
6	5.3	Setting up "Basic NAT" rules	29
6	5.4 I	Packet filter "WAN to LAN"	31
6	5.5 I	CMP Traffic "WAN to LAN"	33
6	5.6 I	Packet filter "LAN to WAN"	34
6	5.7 I	CMP Traffic "LAN to WAN"	34
6	5.8 I	FTP helper for active FTP	35
6	5.9	SNAT	36
6	5.10 I	NAPT	37
6	5.11 I	Port forwarding	38
7	Appl	ication "Bridge"	40
7	'.1 <i>i</i>	Activate Bridge mode	40
7	'.2 <i>i</i>	Adjustment of the IP addresses in the bridge operating mode	40
7	′.3 I	Packet filter "WAN to LAN"	41
7	'.4 I	CMP Traffic "WAN to LAN"	43
7	'.5 I	Packet filter "LAN to WAN"	44
7	'.6 I	CMP Traffic "LAN to WAN"	44
8	MAC	address filtering	45

9	Sta	tic routes	46
10	l	se with Simatic Step 7 / TIA portal	47
1	0.1	Application with step 7	. 48
1	0.2	Use in the TIA portal	. 49
11	(ther functions	51
1	1.1	DHCP server for LAN	. 51
1	1.2	DNS-Server for LAN	. 52
1	1.3	Host name (WAN)	. 53
1	1.4	Syslog server	. 54
	11	.1 Syslog local	. 54
	11	.2 Syslog remote	. 54
1	1.5	Change password / User management	. 55
1	1.6	File certificate (HTTPS)	. 57
1	1.7	Allow web interface access over WAN network (Web Interface Access)	. 57
1	1.8	Time settings (Time)	. 58
1	1.9	Export/import of configuration	. 59
12	I	rmware update	60
13	I	esetting to factory settings	61
1	3.1	Resetting to factory settings via the website	. 61
1	3.2	Resetting to factory settings with button	. 61
14		AQ	62
15	٦	echnical data	63
1	5.1	WALL IE (700-860-WAL01)	. 63
1	5.2	WALL IE PLUS (700-862-WAL01)	. 64
1	5.3	WALL IE Compact (700-863-WAL01)	. 65
1	5.4	Dimension drawing WALL IE (700-860-WAL01)	. 66
1	5.5	Dimension drawing WALL IE PLUS (700-862-WAL01)	. 66
1	5.6	Dimension drawing WALL IE Compact (700-863-WAL01)	. 67

1 General

This operating manual applies only to devices, assemblies, software, and services of Helmholz GmbH & Co. KG.

1.1 Target audience for this manual

This description is only intended for trained personnel qualified in control and automation engineering who are familiar with the applicable national standards. For installation, commissioning, and operation of the components, compliance with the instructions and explanations in this operating manual is essential.



Configuration, execution, and operating errors can interfere with the proper operation of the WALL IE and result in personal injury, as well as material or environmental damage. Only suitably qualified personnel may operate the devices!

The specialist personnel is to ensure that the application or the use of the products described fulfills all safety requirements, including all applicable laws, regulations, provisions, and standards.

1.2 Safety instructions

The safety instructions must be observed in order to prevent harm to living creatures, material goods, and the environment. The safety notes indicate possible hazards and provide information about how hazardous situations can be prevented.

1.3 Note symbols and signal words



If the hazard warning is ignored, there is an imminent danger to life and health of people from electrical voltage.





Draws attention to sources of error that can damage equipment or the environment.



1.4 Intended use

The WALL IE "Industrial Bridge and Firewall" series products (hereinafter referred to as "the device" or "the devices") connects two Ethernet networks.

All components are supplied with a factory hardware and software configuration. The user must carry out the hardware and software configuration for the conditions of use. Modifications to hardware or software configurations that extend beyond the documented options are not permitted and nullify the liability of Helmholz GmbH & Co. KG.



The WALL IE Industrial Bridge and Firewall cannot be used for a direct connection to the Internet. Always use a dedicated router with a sufficiently dimensioned Internet firewall for an Internet connection. Observe the security recommendations for project planning, use and maintenance (see chap. 2).

Successful and safe operation of the devices requires proper transport, storage, setup, assembly, installation, commissioning, operation, and maintenance.

The ambient conditions provided in the technical specifications must be adhered to.

The devices have a protection rating of IP 20 and must be installed in an electrical operating room or a control box/cabinet in order to protect it against environmental influences. To prevent unauthorized access, the doors of control boxes/cabinets must be closed and possibly locked during operation.

1.5 Improper use



The consequences of improper use may include personal injury to the user or third parties, data protection breaches, as well as property damage to the control system, the product, or the environment. Use the devices only as intended!

1.6 Installation

1.6.1 Access restriction

The devices are open operating equipment and must only be installed in electrical equipment rooms, cabinets, or housings.

Access to the electrical equipment rooms, cabinets, or housings must only be possible using a tool or key, and access should only be granted to trained or authorized personnel.

1.6.2 Mounting and minimum distances

The devices can be mounted on a DIN rail and installed in any position. It is recommended to keep minimum distances when mounting. By keeping the minimum distances

- the modules can be mounted or dismantled without having to dismantle other parts of the system.
- there is enough space to connect all existing connections and contacting possibilities with commercially available accessories.
- There is space for any necessary cable routing.



ATTENTION

Installation must be carried out in accordance with VDE 0100/IEC 364 and applicable national standards. The device has protection level IP20. If a higher degree of protection is required, it must be installed in an enclosure or a control cabinet.

1.6.3 Electrical installation

Observe the regional safety regulations.

1.6.4 Protection against electrostatic discharges

To prevent damage through electrostatic discharges, the following safety measures are to be followed during assembly and service work:

- Never place components and modules directly on plastic items (such as polystyrene, PE film) or in their vicinity.
- Before starting work, touch the grounded housing to discharge static electricity.
- Only work with discharged tools.
- Do not touch components and assemblies on contacts.

1.6.5 Overcurrent protection

Overcurrent protection isn't necessary as the device transports no load current. The power supply of the device electronics is to be secured externally with a fuse of maximum 1 A (slow-blowing).

1.6.6 EMC protection

To ensure electromagnetic compatibility (EMC) in your control cabinets in electrically harsh environments, the known rules of EMC-compliant configuration are to be observed in the design and construction.

1.6.7 Operation

Operate the device only in flawless condition. The permissible operating conditions and performance limits must be adhered to.

Retrofits, changes, or modifications to the device are strictly forbidden.

The device is a piece of operating equipment intended for use in industrial plants. During operation, all covers on the unit and the installation must be closed in order to ensure protection against contact.



When the WALL IE is switched off, connections are interrupted! Before starting any work on the device, make sure that no impermissible interference occurs in connected systems when the connections are interrupted.

1.6.8 Recycling / WEEE

The company Helmholz GmbH & Co. KG is registered as a manufacturer with the HELMHOLZ brand and the device type "Small devices of information and telecommunications technology for exclusive use in households other than private households" as well as the following registration data:

Helmholz GmbH & Co. KG, Location / Headquarters: 91091 Großenseebach, Address: Hannberger Weg 2, Name of authorized representative: Carsten Bokholt,

Registration number: DE 44315750



The electrical devices described in this document are to be recycled. According to Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), they must not be disposed of by municipal waste disposal companies.

1.7 Liability

The contents of this manual are subject to technical changes resulting from the continuous development of products of Helmholz GmbH & Co. K. In the event that this manual contains technical or clerical errors, we reserve the right to make changes at any time without notice.

No claims for modification of delivered products can be asserted based on the information, illustrations, and descriptions in this documentation. Beyond the instructions contained in the operating manual, the applicable national and international standards and regulations must also be observed in any case.

1.7.1 Disclaimer of liability

Helmholz GmbH & Co. KG is not liable for damages if these were caused by use or application of products that was improper or not as intended.

Helmholz GmbH & Co. KG assumes no liability for any printing errors or other inaccuracies that may appear in the operating manual unless there are serious errors of which Helmholz GmbH & Co. KG was already demonstrably aware.

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Helmholz GmbH & Co. KG is not liable for damage caused by software that is running on the user's equipment that compromises, damages, or infects additional equipment or processes through the remote maintenance connection, and which triggers or permits unwanted data transfer.

1.7.2 Warranty

Report any defects to the manufacturer immediately upon discovery of the defect.

The warranty is not valid in case of:

- Failure to observe these operating instructions
- Use of the device that is not as intended
- Improper work on and with the device
- Operating errors
- Unauthorized modifications to the device

The agreements met upon contract conclusion under "General Terms and Conditions of Helmholz GmbH & Co. KG" apply.

1.8 Open Source

Among other things, our products contain open-source software. This software is subject to the relevant license terms. The relevant license terms, including a copy of the full license text, are downloadable from the product website. They are also provided in our download area of the respective products at www.helmholz.de.

Furthermore, we offer to send the complete corresponding source code of the respective open-source software to you and to any third party as a DVD upon your request for a contribution towards expenses of Euro 10.00. This offer is valid for a period of three years, calculated from the delivery of the product.

2 Security recommendations

WALL IE is a network infrastructure component, and thus an important element in the security considerations of a system or network. Therefore, when using WALL IE, therefore please consider the following recommendations to prohibit unauthorized access to plants and systems.

When planning the network and when configuring and using the WALL IE, we recommend taking the specifications of IEC 62443-3 into account.

Helmholz is guided by IEC 62443-4 in the development and maintenance of the WALL IE.

General:

- Ensure at regular intervals that all relevant components fulfill these recommendations and possibly any other internal security guidelines.
- Evaluate your system holistically with a view to security. Use a cell protection concepts ("defense-in-depth") with corresponding products, such as the WALL IE.
- Regularly inform yourself about security threats for all your components
- Train your employees regularly on the subject of security and the safe use of components

Physical access:

• Limit physical access to components of relevance to security to qualified personnel.

Security of the software:

- Always keep the firmware of all communications components up to date.
- Inform yourself regularly of firmware updates for the product. Information on this can be found in chapter 12.
- Only activate protocols and functions you really need
- If possible, always use those variants of protocols that provide more security

Passwords:

- Define rules and roles for usage of the devices and the awarding of passwords
- Change standard passwords
- Only use strong passwords. Avoid weak passwords like, for example, "password1", "123456789", or similar.
- Ensure that all passwords are inaccessible to unauthorized personnel.
- Don't use one password for various users and systems.

Data protection:

- To avoid the disclosure of sensitive data, always carry out a factory reset of the device before decommissioning it.
- Resetting to the factory settings resets all configuration changes made on site and the Communicator is reset to the same state as when it left Helmholz production.

2.1 Information on security

Helmholz is a member of <u>CERT@VDE</u> and <u>TeleTrust</u>. Here you can obtain specific information on the subject of security in the industrial environment.

In addition to our technical newsletter, we communicate our security-relevant updates, patches and advisories to you as a user of Helmholz products via **CERT@VDE**. You can find the latest advisories for Helmholz products here: <u>https://certvde.com/de/advisories/vendor/helmholz/</u>

2.2 PSIRT

The Helmholz "**Product Security Incident Response Team**" (**PSIRT**) supports you proactively to protect your machines as best as possible in the context of industrial communication. Whenever new potential threats occur or are reported to us, we evaluate and process them immediately and provide you with recommended actions, patches and updates as quickly as possible to reduce the risk to a minimum.

You can find more information about the Helmholz PSIRT here: <u>https://www.helmholz.de/service-support/service/security-psirt/</u>

2.3 Reporting vulnerabilities

You can help too: Report any product incidents to our **Product Security Incident Response Team** at <u>psirt@helmholz.de</u> or <u>support@helmholz.de</u> or to the CERT@VDE at <u>https://cert.vde.com/de/more/report-a-vulnerability</u>.

2.4 Further information about industrial security

You can find more information on the topic of security here:

- <u>CERT@VDE</u>
- <u>TeleTrust</u>
- <u>Sichere-industrie.de</u>
- Bundesamt für Sicherheit in der Informationstechnik (BSI)
- <u>Allianz für Cyber-Sicherheit</u>

3 Overview

The products of the WALL IE "Industrial NAT Gateway and Firewall" series easily integrate machine networks into the higher-level company or production network by means of network segmentation, packet and MAC address filtering.

Currently, the product series consists of the following variants: WALL IE (700-860-WAL01), WALL IE PLUS (700-862-WAL01) and WALL IE Compact (700-863-WAL01).

Unless otherwise noted, this manual describes features that are supported by all devices.



The **NAT operating mode** serves the forwarding of the data traffic between various IPv4 networks. It enables the address translation via NAT and uses packet filters for the limitation of access to the automation network located behind.

In the **Bridge operating mode**, the WALL IE acts as a network bridge in an IPv4 subnetwork. In contrast to normal switches, packet filtering is possible in this operating mode. This means that the restriction of access to individual areas of your network can be achieved without having to use different networks for this purpose.

Features of WALL IE:

- NAT (Basic NAT, SNAT, NAPT and port forwarding) for network segmentation
- Bridge functionality for securing network areas within the same subnet
- Access restriction through packet filters: IPv4 addresses, protocol (TCP/UDP), ports
- MAC address filtering with black and whitelisting
- DHCP server (LAN), DHCP client (WAN)
- Quick and easy configuration thanks to responsive web interface
- Static routes to other networks
- Reporting of events to a Syslog server
- Export/import of configuration
- Industry-compatible design for installation on DIN rails
- 4x RJ45 interfaces 100 Mbps, 1x WAN + 3 x LAN (*WALL IE, 700-860-WAL01*)
- 8x RJ45 interfaces 100/1000Mbps, WAN/LAN freely adjustable (WALL IE PLUS, 700-862-WAL01)
- 2x RJ45 interfaces 100/1000Mbps, 1x WAN + 1x LAN (WALL IE Compact, 700-863-WAL01)

3.1 Use cases

The products in the WALL IE series can be used as a firewall in the context of cyber security or, more practically, as a NAT gateway for managing the machine's IP addresses.

Cybersecurity is a critical issue - not only for corporate IT, but also increasingly for operational technology (OT). OT was originally a rather isolated environment in which PLCs, networks and control components were interconnected for a specific task. The term "security" primarily referred to safe operation, rather than cyber threats. Today, however, OT networks are often connected to IT systems or the cloud via Ethernet or WiFi.

With the convergence of IT and OT, factory automation and industrial applications must be prepared for current and future cybersecurity threats. Although IT incidents occur more frequently, OT incidents are usually much more destructive and can endanger life and limb as well as entire companies. The technical gap between IT and OT systems makes it difficult to simply adopt established IT security mechanisms.

In the context of cybersecurity, the structure of the network plays a decisive role in a production plant. Just as the lord of a castle wants his castle to be secured by walls and gates, the plant operator should divide his network into different areas that are self-contained and have secure passages.

What IT may have previously established through measures such as VLANs in managed switches in the factory network should now be implemented via protection components at the boundaries of the various network areas. Such network transitions - also known as "conduits" - ensure the connection of zones of trust. The conduit only allows the necessary communication between the networks.



Standard series such as IEC 62443 for industrial communication or the new Machinery Directive regulation 2023/1230 describe precisely these applications and suggest the structure of the network with conduits accordingly.

Dividing a network into zones and inserting conduits (zone transitions) is usually also possible with existing systems or machines and does not change the functionality of the system. This means that a decisive factor for system security can be incorporated without having to plan the machine or system from scratch.

The products in the WALL IE series can be used and configured as conduits in these applications.

The use of a WALL IE therefore enables you to increase the security of your system, as required by current and future regulations and directives.

3.2 WALL IE (700-860-WAL01)

The WALL IE has a 100 Mbps WAN port (P1) and three 100 Mbps LAN ports (P2-P4, switched).



A reset to factory settings can be initiated with the function button (FCN) (see ch. 12). The reset button (RST) initiates a restart of the WALL IE.

3.3 WALL IE PLUS (700-862-WAL01)

The WALL IE PLUS has 8 switched ports with 100/1000Mbit (X1 P1- X1 P8). The ports can be assigned as desired in the configuration of the WALL IE PLUS for WAN or LAN (see ch. 4.3). A LED on each port indicates the assignment. On delivery, port P1 is set for the WAN network and ports P2 to P8 for the LAN network.

A reset to factory settings can be initiated with the function button (FCN) (see ch. 12). The reset button (RST) initiates a restart of the WALL IE PLUS.



3.4 WALL IE Compact (700-863-WAL01)

The WALL IE compact has the smallest design of the WALL IE series and provides 2 ports with 100/1000Mbit (X1 WAN - X1 LAN).

A reset to factory settings can be initiated with the function button (FCN) (see ch. 12).



3.5 Connecting the WALL IE

The WALL IE must be supplied with 24 V DC at the wide range input 18-30 V DC via the provided connector. Connection FE is for the functional ground. The WALL IE is designed exclusively for operation with safety extra-low voltage (SELV/PELV).





The RJ45 socket "P1 WAN" of the WALL IE (700-860-WAL01) is used to connect the external network. The RJ45 sockets "P2 LAN-P4 LAN" are switched and are used to connect the internal network.

The RJ45 sockets "X1 P1" to "X1 P8" of the WALL IE PLUS (700-862-WAL01) can be assigned to the network WAN or LAN as desired. In the factory setting, port P1 is set for WAN and ports P2-P8 for LAN. The LEDs next to the port indicate the assignment, orange for WAN and green for LAN. Chapter 4.3 explains how to configure the ports for LAN or WAN.

The WALL IE Compact (700-863-WAL01) has a socket "X1 WAN" at the top for the external network and a socket "X1 LAN" at the bottom for the internal network.

The inputs IN1 and IN2 of the WALL IE and WALL IE PLUS have no function in the current firmware version but will be available for external switching of firewall rules in a later firmware version. The WALL IE Compact has no inputs.





The device may only be operated with power supplies that meet the specifications of EN 62368-1 for power sources of limited capacity. Otherwise, the device must be operated in an enclosure that meets the requirements of a fire protection enclosure according to EN 62368-1.

3.6 LEDs status information

3.6.1	WALL IE (700-860-WAL01)	

PWR	Off	No power supply or device defective	
	On	Device is correctly supplied with voltage	
RDY	On	Device is ready to operate	
ACT	Flashing light or on	Permitted data transfer between WAN and LAN	
USR	Flashing light	Reset to factory setting activated	
RJ45 LEDs	Green (Link)	Connected	
	Orange (Act)	Data transfer at the port	





PWR

RDY

ACT

USR

3.6.2 WALL IE PLUS (700-862-WAL01)

D\A/D	Off	No power supply or device defective	
FVVK	On	Device is correctly supplied with voltage	
RDY	On	Device is ready to operate	
ACT	Flashing or on	Permitted data transfer between WAN and LAN	
USR	Flashing	Reset to factory setting activated	
LEDs at	Orange	Port is assigned to the WAN network	
RJ45 Ports	Green	Port is assigned to the LAN network	
	Green (Link) flashing	Connected with 100 Mbps	
RJ45 LEDs	Green (Link) on	Connected with 1000 Mbps	
	Orange (Act)	Data transfer at the port	

3.6.3 WALL IE Compact (700-863-WAL01)			
PWR	Off	No power supply or device defective	
	On	Device is correctly supplied with voltage	
RDY	On	Device is ready to operate	
ACT	Flashing or on	Permitted data transfer between WAN and LAN	
USR	Flashing	Reset to factory setting activated	
	Green (Link) flashing	Connected with 100 Mbps	
RJ45 LEDs	Green (Link) on	Connected with 1000 Mbps	
	Orange (Act)	Data transfer at the port	



4 Initial access to the web interface

The WALL IE is delivered ex works with the IP address 192.168.0.100 and the subnet mask 255.255.255.0 on the LAN side. The web interface of the WALL IE (700-860-WAL01) can be accessed via the LAN ports P2 - P4. With the WALL IE PLUS (700-862-WAL01), access is possible via the ports P2 - P8 or via all ports whose LED lights up green in the delivery state. With WALL IE Compact (700-863-WAL01) use the LAN-Port.

First, the IP address of your network card must be set according to the IP subnet of the WALL IE. In the network settings of the network adapter, set the subnet mask and the IP address of the PC to match the default IP address of the WALL IE, e.g. 196.168.0.1 with subnet mask 255.255.255.0. Now connect a patch cable with the LAN connection of your PC and one of the LAN ports of WALL IE.

eneral	
You can get IP settings assign	ed automatically if your network supports
his capability. Otherwise, you	need to ask your network administrator
or the appropriate IP settings	
Obtain an IP address auto	omatically
Use the following IP addr	ess:
 Obtain an IP address aut Use the following IP address: 	omatically ess: 192 . 168 . 0 . 1
© Obtain an IP address aut	omatically
© Uge the following IP addr	ess:
[IP address:	192 . 168 . 0 . 1
Sybnet mask:	255 . 255 . 255 . 0

The web interface can be reached in the delivery condition by entering URL "https://192.168.0.100" in the browser page.

T WALL IE - Industrial Ethe		
← → C ▲ Nicht sicher bttps://19	2.168.0.100	☆ 💹 🗄
IE-Bridge/Firewall	Сомрат	
	Velcome to WALLIE You're connecting to WALL IE for the first time.	
	Setting a password for user admin Please set a password to be able to access the webinterface. To keep your network safe it must contain at least of 8 characters. It should also contain numbers, lowercase and uppercase characters.	
	Repeat Password	
	Continue Need Help	· · · · · · · · · · · · · · · · · · ·
		www.helmholz.com

NOTE For security reasons, the web interface can only be reached through a secured HTTPS connection. An exception rule must be confirmed in the browser once to reach the website. A certificate for the connection backup can be stored in the "Device/HTTPS" menu.

4.1 Initial registration

You will be prompted to set a password with the initial registration.

The password must have at least 8 characters and may have a maximum of 128 characters. It may contain special characters and numbers. With the "Continue" button, the password is stored in the device, and you will be forwarded to the "Overview" page of the WALL IE.

The main user is always "admin".

In addition to the main user "admin", the "ituser" and "machine-user" can also be used with limited rights.

The users can be activated, and the affiliated passwords set in the "Device/Password" menu.

Welcome to WALL
You're connecting to WALL IE for the first time.
Setting a password for user admin Please set a password to be able to access the webinterface. To keep your network safe it must contain at least of 8 characters. It should also contain numbers, lowercase and uppercase characters.
New Password
Repeat Password
Continue
Need Help?



ATTENTION

Please note the password carefully! For security reasons it is not possible to reset the password without setting the device to the factory settings.

4.2 Main view

The "Overview" website of the WALL IE always opens after the login. The "Overview" main view contains an overview of the most important settings and information of the WALL IE. The topmost line contains the menu with the functions for configuration.

NAT Gateway/Firewall					Heimhoiz
Overview	Device -	Network -	Ň	IAT-	Packet Filter +
Overview					
Live Statistics			Device Confi	guration	
Uptime	0 days 23:01:17		Timezone		Europe/Berlin
System Time:	2/1/1970 01:16:53		Operating Mode		NAT
Current User:	admin		INTERFACE		
			DNS		10.10.1.250
			GATEWAY		10.10.1.251
			DHCP Server		OFF
Software			Hardware		
Firmware Version		V1.08.200	Serial Number		00000293
Linux Kernel Version		4.9.4	Order Number		700-860-WAL01
Open Source Software Licenses			Hardware Revision		1-1
			LAN MAC Address		24-EA-40-0F-01-25



4.2.1 Menu overview

Device -	Network -	NAT+	Packet Filter 🗸
Operating Mode Hostname	Interface DHCP-Server for Lan	Basic NAT NAPT	MAC WAN to LAN
Syslog Local Syslog Remote			
Password HTTPS			
Web Interface Access Time			
Firmware Upgrade Factory Reset Device Reboot			
Export Config Import Config			

4.2.2 Responsive design

The web interface is also suitable for use on tablets and smartphones ("Responsive design").

VVALLEE IE-Bridge/Firewall		
Overview		
Live Statistics		
Uptime	0 days 00:01:39	
System Time:	1/1/1970 01:01:40	
	uration	
Device Configu	aradon	
Device Configu	Europe/Berlin	
Device Configu Timezone Operating Mode	Europe/Berlin NAT	
Device Configu Timezone Operating Mode WAN IP	Europe/Berlin NAT 10.10.1.99	



Please note that web access to the WALL IE is equipped with inactivity monitoring for security reasons. When the website isn't used for several minutes, an automatic "log out" takes place.

4.3 Port assignment WAN/LAN

4.3.1 Port assignment for WALL IE and WALL IE Compact

The assignment of the ports for WAN (company network) and LAN (machine network) are fixed for the WALL IE (700-860-WAL01).

The top port "P1 WAN" connects the WALL IE with the company network, the 3 other ports ("P2-P4 LAN") connect the WALL IE with the machine network. The ports P2 to P4 are switched internally.

The WALL IE Compact (700-863-WAL01) has a WAN port ("X1WAN") for the company network and a LAN port the company network and a LAN port ("X1LAN") for the machine network.

Device -Ports Config

Operating Mode

DNS Hostname

Syslog Local Syslog Remote

Password

Web Interface Access

Firmware Upgrade

Factory Reset

Device Reboot

Export Config Import Config

HTTPS

Time

ſ

4.3.2 Port assignment for WALL IE PLUS

Ports Config

X1P1: WAN ¥

X1P3: WAN ¥

X1P5: LAN ¥

X1P7: LAN ¥

X1P8: LAN ~

LAN 🗸

🗸 Submit 🛛 🗙 Decline

X1P2:

X1P4: WAN ¥

X1P6:

WAN 🗸

The WALL IE PLUS (700-862-WAL01) has 8 ports (X1 P1 - X1 P8) which can be freely set for WAN (company network) or LAN (machine network).

The configuration of the ports can be set in the "Device/ Ports Config" menu. All ports for LAN and all ports for WAN are switched to each other internally.









5 Choosing the operating mode

The following explanations apply equally to WALL IE (700-860-WAL01) and WALL IE PLUS (700-862-WAL01). For better readability, only "WALL IE" will be referred to in the following.

Depending upon the application case for the WALL IE, the operating mode must first be defined. WALL IE supports two principal operating modes: NAT and Bridge

5.1 The NAT operating mode

When an automation cell with preset IP addresses is to be incorporated into a company network in different IP subnet, the IP addresses of the machine must normally all be set again.

When using Network Address Translation (NAT), WALL IE offers the possibility to leave the IP addresses of the machine as they are, but to enable communication with the machine network with own IP addresses from the company network.

In the NAT operating mode, WALL IE forwards the data transfer between various IPv4 networks (Layer 3) and exchanges the IP addresses with the help of NAT.



Packet filters and MAC address filters can also be configured to control the data transfer.

Broadcast traffic is generally filtered at the WALL IE, which means that the time behavior of the machine network is not impaired by the company network.

Basic NAT, also known as "1:1 NAT" or "Static NAT", is the translation of individual IP addresses or of complete IP address ranges.

With the help of **port forwarding**, it is possible as an alternative to configure those packets be forwarded to a particular TCP/UDP port of the WALL IE to a certain participant in the machine network (LAN).

The NAT operating mode thus also allows the integration of several automation cells that use an identical IP address range into the same Company network.



5.2 The Bridge operating mode

In the Bridge operating mode, WALL IE behaves like a layer 2 switch between the machine network (automation cell) and the company network. The IP addresses in the company network are in this case in the same IP address space (subnet) as the addresses in the machine network.

Access between the two network areas can be limited or secured with packet filters and MAC address filters.

This allows the separation of part of the company network without using different network addresses.



If "bridge" is your planned application case, please continue reading in chapter 7.

6 Application "NAT"

To activate the NAT operating mode, select the "Operating Mode" menu point in the "Device" menu and set this to "NAT".



6.1 Adjustment of the IP addresses in the NAT operating mode

Click on the "Network" menu and select the sub-menu "Interface". The IP addresses of the WALL IE in the WAN and in the LAN ("WAN IP"/"LAN IP"), as well as the affiliated subnet masks ("WAN

netmask"/"LAN netmask") can be defined here.

A DNS server and a default gateway can also be defined. This is necessary when devices from the LAN should reach the Internet via the WALL IE. If these are not indicated ("0.0.0.0"), then communication of devices in the LAN with the Internet is prevented.

Optionally, the WAN-IP settings, the DNS server, and the default gateway can also be obtained using DHCP.

The entry is saved with the "Submit" button and the IP settings are then activated immediately. The current entry is rejected without acceptance with "Decline".

Overvi	ew	Device -	Network -
Interf	ace		Interface DHCP-Server for Lan DNS-Server for Lan
DHCP C	lient(WAN): On	Off	Static Routes
WAN IP	192.168.128.99		
WAN Netmask	255.255.0.0		
LAN IP	172.17.0.99		
LAN Netmask	255.255.255.0		
DNS Server	192.168.1.8		
Default	192.168.2.250		

It is necessary to indicate a DNS server for the SNTP service (see ch. 11.8).



ATTENTION

When you change the LAN IP address, you may need to reopen the website of the WALL IE in the browser using the new IP address and log in again.



6.2 Activate DHCP client at the WAN interface

As an alternative to entering the IP address, a DHCP client can also be activated for the WAN interface.

Overview		Device -	Network -	NAT+
Interface	1			
DHCP Client enabl	led for WAN interface			
	VAN): On Off 172.17.0.99			
LAN Netmask	255.255.255.0			
🗸 Submit 🚺	Decline			

The use of the DHCP client presumes that a DHCP server is active in the WAN network.

The IP settings acquired from the DHCP client are made visible on the overview page by clicking on "INTERFACE".

Overview Logout Help				Heimhoiz [®]
Overview	Device -	Network -	NAT-	Packet Filter -
Overview				
Live Statistics		Devic	e C LAN	
Uptime	5 days 19:16:18	Timezone	IP 172.17.0.99	Europe/Berlin
System Time:	12/1/1970 23:33:43	Operating	Mod Netmask 255.255.255.0	NAT
Current User:	admin	INTERFA	CE	
		DNS	WAN	192.168.1.8
		GATEWA	Y IP 192.168.20.123	192.168.2.250
		DHCP Se	Netmask 255.255.0.0	OFF

6.3 Setting up "Basic NAT" rules

In order to use Basic NAT functionalities, WALL IE operating mode must be set to "NAT"

Then select the "NAT" menu and the sub-menu "Basic NAT". Enter the first rule and save it with the • button.



Overview	Device -	Network≁	NAT+	Packet Filter 🗸				
Basic NAT			Basic NAT NAPT					
SNAT: WAN to LAN	SNAT: WAN to LAN Traffic: Inactive							
# External IP	Internal IP	Comment	Stat	tus				
10.10.1.11	192.168.10.1	CPU1	ac	tive v 🕂 🗙				

"External IP" is a free IP address from the WAN IP address range; it is also referred to as a virtual address. This must not have been assigned to any other Ethernet device (in the WAN)! The "Internal IP" is the address of the physical device in the LAN network (the target device). WALL IE assigns the IP address according to the NAT rule and routes the packets from the WAN to the LAN and vice versa.

Each entry is confirmed with the message "Rule added successfully".

Bas	Basic NAT								
SN/ Activa	SNAT: WAN to LAN Traffic: Inactive Activate Deactivate								
#	External IP	Internal IP	Comment	Status					
0	10.10.1.11	192.168.10.1	CPU1	P	i C i				
1	10.10.1.12	192.168.10.2	CPU2	P	10				
2	10.10.1.13	192.168.10.5	CPU3	P	i C 🕯				
3	10.10.1.14	192.168.10.50	Visu	P	1 C 1				
4	10.10.1.15	192.168.10.100	PC	P	i 🗹 💕				
	External IP address	Internal IP address	Comment	active v	+ ×				

Status: 💡 = Rule is active, a click on the lamp symbol changes the rule status to inactive

 $^{\odot}$ = Rule is inactive, a click on the lamp symbol changes the rule status to active

Possible actions: a delete a rule edit a rule copy a rule

You can also define ranges of IP addresses in a NAT rule if the devices have consecutive IP addresses.

Basic NAT							
SNAT: WAN to LAN Traffic: Inactive Activate Deactivate							
#	External IP	Internal IP	Comment	Status			
0	10.10.1.11	192.168.10.1	CPU 1	Ŷ	â C 🕯		
	10.10.1.12-10.10.1.15	192,168,10,12-192,168,10,15	Panels	active 🗸	+ ×		

Using a subnet mask suffix to describe an entire IP range is also possible here: "10.10.2.1/24" defines a NAT rule for all IP addresses from 10.10.2.0 to 10.10.2.255.



A maximum of 128 basic NAT entries can be defined.

NOTE

6.4 Packet filter "WAN to LAN"

The packet filters enable the limitation of access between the company network (WAN) and the machine network (LAN).

For example, it can be configured that only certain participants from the company network may exchange data with defined participants from the automation cell (machine network).

The following filter criteria on layers 3 and 4 are available: IPv4 addresses, protocol (TCP/UDP/ICMP), and ports.

The packet filters are always also available in the direction "LAN to WAN", see chapter 6.6.

Click on the "Packet Filter" menu and select the sub-menu "WAN to LAN".

With the "Default Option" you can set whether all frames are generally allowed ("Accept") and only special packets are filtered ("Blacklisting"), or whether all frames are generally prohibited ("Reject" / "Drop") and only those frames are allowed to pass through that correspond with the filter rules ("Whitelisting").

If you initially do not wish to filter, set the default action to "Accept".

In order to limit access to the machine network to certain participants in the WAN, set the default

10.10.1.10

action to "Reject" or "Drop". In the case of prohibited frames from the WAN, "Reject" sends an error message in response, while "Drop" rejects the frame without sending an error message.

Example: A PC in the company network (WAN) has the IP address 10.10.1.10 (e.g. a visualization).

This PC should be able to access the CPU with the IP address 192.168.10.1 within the LAN over the TCP port 102.

External (WAN) 192.168.10.5 Internal (LAN) 192.168.10.1 192.168.10.2 192.168.10.50 192.168.10.100 Machine network 192.168.10.0/24 Now enter the following rule and save it with the + button.

Company network

10.10.1.20

Pa	Packet Filter: wan to lan							
Defai ICMF	Default Action: Accept Reject Drop ICMP Traffic: Accept Default Action							
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
	10.10.1.10	192.168.10.1	TCP V	102	Accept	Engineering	active • + ×	

Packet Filter +	
MAC	
WAN to LAN	
LAN to WAN	



Default Action: Accept Reject Drop

External IP

10.10.1.11

10.10.1.12

10.10.1.13 10.10.1.14

10.10.1.15

10.10.1.0/24

Internal IP

192.168.10.1

192.168.10.2 192.168.10.5 192.168.10.50

192.168.10.100

Source IP indicates the IP address of the active device in the company network (WAN).

Destination IP specifies the addressed device in the machine network (LAN).

The filter rules can be defined for one protocol type with protocol "TCP", "UPD" or "ICMP".

Destination Ports indicates the ports to which the filter rules apply.

If a filter rule applies to several or even all ports, this can be simply defined in the "Destination Ports" field. A list of ports is indicated separated by commas: "80,443,1194". A port range can be indicated with a colon: "4000:5000" or "1:65535" for all ports. Combinations of this are also possible: "80,443,4000:5000".

#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
0	10.10.1.10	192.168.10.1	TCP	102	Accept	Engineering CPU1	P	â C
1	10.10.1.20	192.168.10.2	TCP	1:65535	Accept	CPU2	P	100
2	10.10.1.20	192.168.10.5	TCP	80,443,1194	Accept	Remote Maint.	©	1 C I
	Source IP address	Destination IP address	TCP V	Ports	Accept v	Comment	active v	+ ×

It is also possible to configure the access of several participants with one another. An IP range can be defined with a dash: "10.10.1.10-10.10.1.20". A list of IP addresses is indicated with commas: "10.10.1.10,10.10.1.15,10.10.1.20". IP subnet can be also declared using CIDR notation: "10.10.1.10/24".

3	10.10.1.1-10.10.1.9	192.168.10.1	TCP	1:65535	Accept	Many	୍ଟ	1 C 🗈
4	10.10.1.200	192.168.10.1-192.168.10.200	TCP	1:65535	Accept	All LAN access	P	İ C

In the event that the source IP address is not known at commissioning, e.g. if WALL IE obtains its WAN IP via DHCP, then the entire WAN IP range can also be enabled. For this you have to enter "0.0.0.0-255.255.255.255.255" at **Source IP**.

Action defines whether this rule allows communication ("Accept"), rejects with error message ("Reject"), or simply drops packets ("Drop"). The appropriate method here should always be chosen in interaction with the "Default Action". If the Default Action is, for example, "Reject" or "Drop", the filter rules should all be set to "Accept" (Whitelisting). If the Default Action is "Accept", a block can be defined in the filter rules with "Reject" or "Drop" for certain devices (Blacklisting).

Status: 💡 = Rule is active; a click on the lamp symbol changes the rule status to inactive

 $^{\bigcirc}$ = Rule is inactive: A click on the lamp symbol changes the rule status to active

Possible actions: 💼 delete a rule 🗳 edit a rule 📭 copy a rule



6.5 ICMP Traffic "WAN to LAN"

The Internet Control Message Protocol (ICMP) serves the purpose of exchanging information and error messages via the Internet protocol IPv4. Typical ICMP frames include "ping" or "traceroute".

With "ICMP Traffic" option, you can generally "Accept" ICMP packets or apply "Default Action".

If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", then no ICMP frames are rejected or dropped.

Default Action	:	Accept	t	Reject	Drop
ICMP Traffic:	1	Accept	1	Default Act	ion

In addition to general ICMP rule, you can further customize your firewall by adding specific packet filter rules for ICMP protocol.

Pa	cket Filter:	WAN to LAN					
Defa ICMI	P Traffic: Accept	Reject Drop Default Action					
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status
	10.10.1.20	192.168.10.2	ICMP 🗸	Ports	Accept 🗸	CPU2 Ping	active V +

6.6 Packet filter "LAN to WAN"

By default data traffic is permitted for devices from the machine network (LAN) to the company network (WAN) without limitations ("Default Action": "Accept").

Over	rview	Device -	Ne	etwork≁	NAT-		Packet Filter -	
Pac Defau ICMP	CKet Filter: CAN to It Action: Accept Reject Traffic: Accept Default Act	Drop ion					MAC WAN to LAN LAN to WAN	
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
	Source IP address	Destination IP addres:	TCP V	Ports	Accept	Comment	active v	+ ×

General rule can be changed by setting the "Default Action" to "Reject" or "Drop". In addition to general rule, filtering can be further customized using specific packet filter rules."

The entry of the filter rules corresponds to the "WAN to LAN" packet filter rules, the source IP now indicates the IP address of the active device in machine network (LAN), and destination address represents the device in company network (WAN).

i
NOTE
A maximum of 128 packet filter rules per direction ("WAN to LAN" and "LAN to WAN") can be defined.

6.7 ICMP Traffic "LAN to WAN"

With "ICMP Traffic" option, you can generally "Accept" ICMP packets or apply "Default Action".

If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", then ICMP frames are rejected or dropped.

Default Action	:	Accep	t	Reject	Drop
ICMP Traffic:		Accept	[Default Act	ion

In addition to general ICMP rule, you can further customize your firewall by adding specific packet filter rules for ICMP protocol.

6.8 FTP helper for active FTP

A special application in connection with filter rules at port level is the active FTP protocol. In contrast to the passive FTP protocol, where port 20 is fixed for data exchange, with active FTP the port used for data exchange is randomly determined after the connection is established via port 21. Since it is not possible to know the port when setting up WALL IE, it is not possible to set a fixed port rule. In order not to have to always open all ports for this use case WALL IE supports the function "FTP-Helper".

The FTP helper reads the FTP protocol during FTP connection establishment and releases only the port negotiated there for the time of the FTP connection after connection establishment.

Create a "WAN to LAN" rule for FTP connection establishment and then enable the "FTP Helper" option on the rule for active FTP.

Pa	cket Filter: wan	to LAN						
Rule	e edited successfully							
Defa ICM	Default Action: Accept Reject Drop ICMP Traffic: Accept Default Action							
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
0	10.10.1.20	10.10.1.50	TCP	21	Accept	IPC1 FTP	©	FTP 📋 🖸 🚺
	Source IP address	Destination IP address	TCP V	Ports	Accept 🗸	Comment	active 🗸	+ ×

6.9 SNAT

The function "SNAT (Source NAT)" transparently forwards incoming traffic from the WAN side to the LAN network. To all packets, forwarded on LAN side by WALL IE, source IP address is replaced with WALL IE LAN IP address.

Therefore, none of the LAN participants needs the WALLIE LAN-IP as "gateway". This is a considerable advantage when integrating into existing network structures since the parameters no longer have to be changed here.



Overview	Device -	Network -	NAT-
			Basic NAT
Basic NAT			NAPT
SNAT: WAN to LAN Traffic	c: Active		

6.10 NAPT

"NAPT for LAN to WAN traffic" replaces the sender addresses of queries from the LAN with the WALL IE WAN IP address.



The option "**NAPT: Active**" thus enables communication of devices from the LAN with devices in the WAN. WALL IE thereby acts as a gateway to administer the implementation to the IP addresses of the WAN network and looks after the assignment of the response.

Overview	Device -	Network -	NAT-
			Basic NAT
NAPT			
Activate Deactivate	raffic: Inactive		



If the **NAPT** option is deactivated, the query packets from the LAN are forwarded from the LAN to the WAN with their original sender IP and sender port.

6.11 Port forwarding

With the help of port forwarding ("Port forwarding for WAN to LAN traffic"), it can be configured that packets at a certain TCP/UDP port of the WALL IE (WAN) can be forwarded to a participant in the LAN (e.g. 10.10.1.1:81 to 192.168.10.5:80).



In the following example, the website (Port 80) of the CPU with the IP 192.168.10.1 via WAN can be reached through access to the WALL IE-own IP address 10.10.1.1 with Port 81.

Ov	erview	Devic	e -	Network -	NAT-	Packet Filter +
					Basic NAT	
NA	N PT				NAPT	
Activ	ate Deactivate					
Por	t Forwardir Protocol	TG: WAN (10.10.1.99) External Port) to LAN Traffic	Internal Port	Comment	Status
Por #	TCP	DG: WAN (10.10.1.99) External Port	to LAN Traffic Internal IP 192.168.10.1	Internal Port 80	Comment CPU1	Status

Protocol: "TCP" or "UDP"

External port: Port number through which the device on LAN side is accessed. On LAN side, device is accessed using internal IP address and internal port number.

Internal IP: IP address of device connected to LAN.

Internal Port: Port used to access device connected to LAN.

Comment: Freely definable comment.

Status: \forall = Rule is active; a click on the lamp symbol changes the rule status to inactive \bigcirc = Rule is inactive: A click on the lamp symbol changes the rule status to active

Possible actions: a delete a rule edit a rule copy a rule





ATTENTION

If with the packet filters "WAN to LAN" default action is set to "Reject" or "Drop", the corresponding packet filter rules for access must also be created for each port forwarding entry.



NOTE

It is not possible to use the reserved ports 443 and 80 when WALL IE has activated its own websites on the WAN (Web Interface Access = "WAN and LAN", see chapter 11.6).



WALL IE / WALL IE PLUS / WALL IE Compact manual | Version 13 | 20.12.24

7 Application "Bridge"

7.1 Activate Bridge mode

To activate the Bridge operating mode, select the "Operating Mode" menu point in the "Device" menu and set this to "Bridge".

Overview	Device -
Operating Mode: Bridge	Operating Mode DNS Hostname
NAT Bridge	Syslog Local Syslog Remote
	Password HTTPS
	Web Interface Access Time
	Firmware Upgrade Factory Reset Device Reboot
	Export Config Import Config

7.2 Adjustment of the IP addresses in the bridge operating mode

Click on the "Network" menu and select the sub-menu "Interface". The IP addresses of the WALL IE ("LAN IP") and affiliated subnet mask

("LAN netmask") can be defined here.

A DNS server and a default gateway can also be defined.

The entry is saved with the "Submit" button and the IP settings are thus activated immediately. The current entry is rejected without acceptance with "Decline".

Overv	iew	Device -	Network -
			Interface
Inter	face		Static Routes
LAN IP	10.10.1.99		
LAN Netmask	255.255.255.0		
DNS Server	10.10.1.1		
Default Gateway	10.10.1.250		



ATTENTION

When you change the LAN IP address, you may need to reopen the website of the WALL IE in the browser using the new IP address and log in again.

A DHCP client or a DHCP server are not available in the bridge operating mode.



In the bridge operating mode, the defined interface settings are equally valid at the WAN port of the WALL IE.

In the bridge mode, all ports are initially blocked for "WAN-to-LAN" data transfer for security reasons!

In order to enable access, packet filter rules must be created or the default action for the packet filters be set to "Accept". See the following chapter.

The "LAN to WAN" data transfer is initially always released but can also be limited by packet filters or the default action.

7.3 Packet filter "WAN to LAN"

The packet filters enable the limitation of access between the company network (WAN) and the machine network (LAN).

For example, it can be configured that only certain participants from the company network may exchange data with defined participants in the automation cell.



Note: The packet filters are always also available in the direction "LAN to WAN", see chapter 7.5.

Select the "WAN to LAN" menu point in the "Packet Filter" menu.

With the "Default Option" you can set whether all frames are generally allowed ("Accept") and only special packets are filtered ("Blacklisting"), or whether all frames are generally prohibited ("Reject" / "Drop") and only those frames are allowed to pass through that correspond with the filter rules ("Whitelisting").

If you initially don't wish to filter, set the default action to "Accept".

In order to limit access to the machine network to certain participants in the WAN, set the default

action to "Reject" or "Drop". In the case of prohibited frames from the WAN, "Reject" sends an error message in response, while "Drop" rejects the frame without sending an error message.



Packet Filter: WAN to LAN

Default Action: Accept Reject Drop

Default Action: Accept Reject Drop

				_
Default Action:	Accept	Reject	Drop	

Example: A PC in the company network (WAN) has the IP address 10.10.1.11 (e.g. a visualization).

This PC should be able to access the CPU with the IP address 10.10.1.30 within the LAN over the TCP port 102.



Now enter the following rule and save it with the 🛨 button.

Packet Filter: w	AN to LAN					
Default Action: Accept Re ICMP Traffic: Accept Defa	ult Action					
# Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status
10.10.1.10	10.10.1.30	TCP	102	Accept v	CPU1	active v +

Source IP indicates the IP address of the active device in the company network (WAN).

Destination IP the addressed device in the machine network (LAN).

The filter rules can be defined for one protocol type with protocol "TCP", "UPD" or "ICMP".

Destination Ports indicates the ports to which the filter rules apply.

If a filter rule applies to several or even all ports, this can be simply defined in the "Destination Ports" field. A list of ports is indicated separated by commas: "80,443,1194". A port range can be indicated with a colon: "4000:5000" or "1:65535" for all ports. Combinations are also possible: "80,443,4000:5000."

#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status	
0	10.10.1.10	10.10.1.30	TCP	102	Accept	CPU1	©	1 C 🖡
1	10.10.1.20	10.10.1.30	TCP	1:65535	Accept	Engineering	©	1 C 🖡
2	10.10.1.20	10.10.1.31	TCP	80,443,1194	Accept	Remote Maint.	ø	1 C 🖻

It is also possible to configure the access of several participants with one another. An IP range can be defined with a dash: "10.10.1.10-10.10.1.20". A list of IP addresses is indicated with commas: "10.10.1.10,10.10.1.15,10.10.1.20". IP subnet can be also declared using CIDR notation: "10.10.1.10/24".

3	10.10.1.10-10.10.1.20	10.10.1.50	TCP	1:65535	Accept	Visu	Q	t c d
4	10.10.1.21	10.10.1.30-10.10.1.50	TCP	80,443	Accept	Webpages	P	10 D

Action defines whether this rule allows communication ("Accept"), rejects with error message ("Reject"), or simply drops packets ("Drop"). The appropriate method here should always be chosen in interaction with the "Default Action".

If the Default Action is, for example, "Reject" or "Drop", the filter rules should all be set to "Accept" (Whitelisting). If the Default Action is "Accept", a block can be defined in the filter rules with "Reject" or "Drop" for certain devices (Blacklisting).



7.4 ICMP Traffic "WAN to LAN"

With "ICMP Traffic" option, you can generally "Accept" ICMP packets or apply "Default Action".

If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", ICMP frames are rejected or dropped.

Default Action	:	Accep	t	Reject	Drop
ICMP Traffic:	1	Accept	I	Default Act	ion

In addition to general ICMP rule, you can further customize your firewall by adding specific packet filter rules for ICMP protocol.

Pa	cket Filter: v	VAN to LAN					
Defa ICMF	ult Action: Accept De	Reject Drop fault Action					
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status
	10.10.1.20	10.10.1.50	ICMP 🗸	Ports	Accept 🗸	CPU2 Ping	active V +

7.5 Packet filter "LAN to WAN"

By default data traffic is permitted for devices from the machine network (LAN) to the company network (WAN) without limitations ("Default Action": "Accept").

Ov	erview	Device -		Network -			Packet Filter -
Pa	cket Filter: lan to	MAC WAN to LAN LAN to WAN					
Defa ICMF	ult Action: Accept Reject P Traffic: Accept Default Act	Drop					
#	Source IP	Destination IP	Protocol	Destination Ports	Action	Comment	Status
	Source IP address	Destination IP address	TCP V	Ports	Accept v	Comment	active v +

General rule can be changed by setting the "Default Action" to "Reject" or "Drop". In addition to general rule, filtering can be further customized using specific packet filter rules.

7.6 ICMP Traffic "LAN to WAN"

With "ICMP Traffic" option, you can generally "Accept" ICMP packets or apply "Default Action".

If, for example, the packet filters "Default Action" are set to "Reject" or "Drop", and ICMP Traffic to "Default Action", ICMI

P frames are rejected or dropped.	
dition to general ICMP rule, you can further customize your firewall by adding specific packet	

In ad filter rules for ICMP protocol.

Default Action: Accept

ICMP Traffic: Accept

Reject

Default Action

Drop

8 MAC address filtering

With the function "MAC Filtering;" communication via the WALL IE can be limited to devices with certain MAC addresses ("Whitelisting") or devices with certain MAC addresses can be denied access ("Blacklisting").

MAC Filtering can be used both in the NAT and in the bridge operating mode.

Filtering for each MAC address can be activated on the WAN, on the LAN, or on both interfaces.



MAC addresses must always be entered in the format "AA:BB:CC:DD:EE:FF;" whereby numbers are to be indicated with hexadecimals.



When MAC Filtering is used in the "Whitelist" mode, the MAC addresses of **all** allowed devices must be indicated.

If no MAC filter rule has been entered, the "MAC Filtering" is deactivated, irrespective of the "Default MAC Policy".



A maximum of 128 MAC filter rules can be defined.

9 Static routes

Static routes are used for communication with other automation cells. To this purpose, the network and the address of the router or WALL IE responsible for this ("Next Hop" or "Gateway") must be configured.



Ov	erview	Device -	Network-	NAT-	Packet Filter -
Sta	atic Routes		Interface DHCP-Server for Lan Static Routes		
#	Network	Netmask	Next Hop	Comment	Status
	192.168.20.0	255 255 255 0	10.0.0.105	Machine 2 over WALL IE 2	active v + X



10 Use with Simatic Step 7 / TIA portal

Problem: If Simatic CPUs in the LAN behind a WALL IE are to be addressed or planned with an engineering station in the WAN, the problem is that the Step 7 or TIA portal uses the IP address from

the project for access to the CPU.

In the case of access via a WALL IE, which is configured in the operating mode Basic NAT, another IP address must be used for access to the CPU in the Step 7 or TIA portal.

The solutions described in the following can also function in adapted form for other applications.

Media Redu	indancy T	ime-of-Day Synchr	onization	Options
General	Addresses P	ROFINET	I-Device	Synchronization
Short description:	PN-IO			
<u>D</u> evice name:	CPU1-PN-IO			
Use different r	nethod to obtain device nar	ne		
Support devic	e replacement without exch	angeable medium		
Interface				
Type:	Ethemet			
Device number	0			
Address:	192.168.10.1			
		menties		
Networked:	Yes <u>P</u>	oponioo		
Networked:	Yes P			
Networked:	Yes <u>P</u>			*
Networked:	Yes <u>P</u>			^
Networked:	Yes <u>P</u>			۵ ۲



10.1 Application with step 7

Step 7 offers the possibility to access a CPU and to use an IP address other than that set in the project in the process.

In order to be able to redirect the responses from the CPU back to the engineering station in the WAN via the WALL IE, either the SNAT function must be activated in WALL IE under "Basic NAT" or the WALL IE must be entered as the router for the CPU in the project.



In order to be able to reach a CPU via an alternative IP address, this can be entered in the menu "Destination system" in the dialog "Access address".

This address remains active until it is deleted in the same dialog through "Reset".

Access Address	×
Access address:	
10.10.1.11	
Available address:	Reset
Address type	IP address
Access address	10.10.1.11
OK	Cancel Help





This solution can only be sensibly used in the Basic NAT operating mode. In the case of NAPT with port forwarding, only one CPU can be reached, as the Simatic Manager always accesses the CPU with the non-adjustable port 102.

The search via the Siemens function "reachable participants" doesn't function through the WALL IE firewall.

PROFINET RT frames are not routed through by WALL IE!

10.2 Use in the TIA portal

Here you use the function "Expanded loading in the device" in the menu under "Online" or, where necessary, "Connect expanded online".



Click on "Access Address" and enter the WAN IP address specified for the device (CPU) in the WALL IE in Basic NAT. Confirm the entry by clicking on the window. An attempt is now made to establish a connection using the entered IP address.

Start search

 \mathbf{X}

Go online						>
	Configured access not	les of "PLC_1"				
	Device	Device type	Slot	Interface typ	e Address	Subnet
	PLC 1	CPU 315-2 PN/DP	2 X2	PN/IF	192 168 10 100	PN/IF 1
		CPU 315-2 PN/DP	2 X1	MPI	2	
					-	
				-		
		Type of the PG/PC inte	rface:	PN/IE		
		PG/PC inte	rface:	Intel(R) Ethe	rnet Connection (2) I21	9-LM 🔻 🕅 💁
	Conr	ection to interface/su	ibnet:	Direct at slot '	2 X2'	- 💎
		1st gat	eway:			- 💎 💎
	Select target devices				Show dovices with t	ha cama addresses
	Select target device:				Show devices with t	ne same addresses 🔹
	Device	Device type	Interfa	ice type A	ddress	Target device
	PLC_1	CPU 315-2 PN/DP	PN/IE	1	0.10.1.11	PLC_1
	-	-	PN/IE	A	ccess address	
Elash LED						
						<u>S</u> tart search
Online status information					Display only error	messages
. Attempting to coppo	 	ress 10 10 1 11			only only entit	messages
Connection establish	and to the device with an	dress 10 10 1 11				
Scan and information	n retrieval completed	aress 10.10.1.11.				
					Goom	



This solution can only be used in Basic NAT operating mode. In the case of using WALL IE with NAPT and port forwarding, only one CPU can be reached, as the Simatic Manager/TIA portal always accesses the CPU with the non-adjustable port 102.

The search via the Siemens function "reachable participants" function does not work through the WALL IE firewall.

PROFINET RT frames are not routed through by WALL IE!

11 Other functions

11.1 DHCP server for LAN

A DHCP server can be activated for the LAN network of the WALL IE in order to enable dynamic IP address assignment in the LAN.

Overview	[)evice -	Netv	vork+	NAT-		Packet Filter -	
		N1.	Inter DHC	face CP-Server for Lan				
DACA-	Server for LA	IN.	Static Routes					
Activate	Deactivate		Hid	le Expired				
Primary DNS:	172.17.0.250		#	Mac Address	IP Address	Hostname	Expire In	
Secondary DNS:	0.0.0.0		1	24:ea:40:06:00:ae	172.17.0.220		23:56:46	
Start Address:	172.17.0.220							
End Address	172.17.0.230							
Lease Time(s):	86400							
Domain:								
✓ Submit	* Decline							

Primary/Secondary DNS: Specifies the IP address of a DNS server that is available to a DHCP client.

Start Address: First IP address in the LAN subnet that can be assigned by the DHCP server.

End Address: Last IP address in the LAN subnet that can be assigned by the DHCP server.

Lease Time (s): Amount of time a network device can use an IP Address in network. Once the lease time expires device needs to renew the lease or IP address will be reclaimed by DHCP server and can be offered to other devices. The Standard Lease Time is 86,400 seconds (1 day). The Lease Time can be set from 60 seconds to 31,536,000 seconds (365 days).

Domain: Domain name assigned to DHCP clients. A domain name is an identification string that defines a realm of administrative autonomy, authority, or control within the network. To use Domain name, at least one DNS server must be assigned.

On the right side of the website there is a table of the IP addresses assigned by the DHCP server with the affiliated device MAC addresses.

With "Hide Expired", the list of assigned IP addresses can be shortened by the entries that are no longer active.

For fixed assignment of an IP address using DHCP, WALL IE also supports "Static Leases":

DHC	CP static-leases				
#	MAC	IP	Comment	Status	
0	11:22:33:44:55:66	172.17.0.222	PC1	P	* *
	MAC address	IP address	Comment	active 🗸	+ ×

11.2 DNS-Server for LAN

A DNS server can be activated for the LAN network of the WALL IE.

The DNS server in the WALL IE answers DNS queries directly on the LAN. For this, WALL IE requires access to authoritative DNS server on WAN interface.

If the DNS server is used in WALL IE, the devices in the LAN do not have to access DNS servers through WALL IE and no separate filter rules have to be created.

Overview	Dev	vice -	Network -
	nuor for LAN:		Interface DHCP-Server for Lan
DINS-Server for LAIN.			DNS-Server for Lan
Activate O De	eactivate		Static Routes
Filter win2k	On Off		
WAN domain over WAN DN S	On Off		
Use WAN DNS	On Off		
Primary DNS:	1.1.1.1		
Secondary DNS:	8.8.8.8		
🗸 Submit	* Decline		

The DNS servers used by the WALL IE

(Primary, Secondary) can be specified on the "DNS-Server for Lan" configuration page.

With the option "Use WAN DNS", an existing DNS server in the WAN can also be used. This will then be queried first.

"WAN domain over WAN DNS": Any DNS query will usually be sent to all DNS servers from the list (Primary, secondary, etc.) regardless of domain. In case there is query within domain for which WAN DNS is responsible, this will force sending the query to WAN DNS.

"Filter win2k" filters periodic DNS queries that do not receive meaningful responses from the public DNS. These queries can cause problems by triggering dial-on-demand connections.

11.3 Host name (WAN)

The DNS host name of the WALL IE can be defined for the WAN interface.

The entered device host name is transmitted to the DHCP / DNS server when the DHCP lease has been assigned and the DHCP server used supports the "DHCP Option 12". Whenever a new device name is defined with this function, the DHCP lease is approved and a new one requested.

Overview	Device -
Device Hostname	Operating Mode Hostname
Hostname: wallie-abc	Syslog Local Syslog Remote
Submit Decline	Password HTTPS
	Web Interface Access Time
	Firmware Upgrade Factory Reset Device Reboot
	Export Config Import Config

11.4 Syslog server

The Syslog server installed in the WALL IE logs all user and system events with time of day and date. User events are changes to the configuration or the user login. The system events originate from the operating system or the running application. In order that the Syslog server displays the correct time, this must be set in the "Time" menu (see Ch. 11.8).

11.4.1 Syslog local

The local Syslog display lists the recorded events.

The Syslog memory can be deleted with "Clear".

Overview	1	Device -
		Operating Mode
Log		Syslog Local
		Syslog Remote
× Clear	-	Password
1	Jan 31 17:15:00 : Manual time changed: 、	HTTPS
2	Jan 1 02:58:05 : Timezone set to: Europe/	Web Interface Access
3	Jan 1 02:55:31 : Filter rule saved	Time
4	Jan 1 02:53:44 : Filter rule saved	Firmware Upgrade
5	Jan 1 02:37:07 : Operating mode changed	Factory Reset
6	Jan 1 02:37:07 : Finished loading bridge s	Device Reboot
7	Jan 1 02:37:07 : Timezone set to: Europe/	Export Config
8	Jan 1 02:37:07 : Creating bridge for bridge	Import Config
9	Jan 1 02:37:07 : Loading bridge system sta	ate

11.4.2 Syslog remote

The Syslog messages can also be sent by the WALL IE to a PC through the network on which a program for Syslog recording is running.

The IP address of the host and the port can be indicated here.

Overview	Device -
	Operating Mode
Syslog	Syslog Local
	Syslog Remote
Activate Deactivate Syslog Host 192.168.0.123	Password HTTPS
Syslog Port 514	Web Interface Access Time
	Firmware Upgrade Factory Reset Device Reboot
	Export Config Import Config

11.5 Change password / User management

In the "Password" menu, the password of the administrator, "admin", can be changed, the additional users activated, and passwords defined or changed.

IE-Bridge/Firewall				COMPATIBLE WIT
Overview	Device -	Network -	NAT-	Packet Filter -
Administration Password	Operating Mode DNS Hostname			
Old Password	Syslog Local Syslog Remote			
New Password	Password HTTPS	N		
Repeat Password	Web Interface Access	La"		
Submit Decline	Firmware Lingrade			
IT User Password	Factory Reset Device Reboot			
Username it-user	Export Config Import Config			
User Enable On Off	2			
New Password				
Repeat Password				
Submit Decline				
Machine User Password	1			
Username machine-user				
User Enable On Off				
New Password				

In addition to the "admin" user, which has unlimited access rights, WALL IE supports two more users with limited access rights: "it-user" and "machine-user"

Access rights of the "it-user".

- Access to the WALL IE exclusively via the WAN interface
- Change host name
- Update TLS certificate
- Setting of remote Syslog server
- Change DHCP client for WAN
- Restart device
- Export WALL IE configuration
- Change password of the "it-user"
- Edit date and time settings
- All other settings are "ReadOnly"

"machine-user" access rights:

- Access to the WALL IE exclusively via the LAN interface
- Change to the settings of the DHCP server
- Changing of the Basic NAT/NAPT rules and settings

- Changing all packet filter rules
- Changing the MAC filter rules
- Changing the Static Routing rules
- Change password of the "machine-user"
- Restart device
- Export WALL IE configuration
- All other settings are "ReadOnly"

11.6 File certificate (HTTPS)

A customized company certificate can be filed for the website of the WALL IE.

This ensures that the calling up of the WALL IE configuration website, in addition to the HTTPS encoding, is also trustworthy.

Overview	Device -
	Operating Mode
TLS Certificate and Key f	Syslog Local
	Syslog Remote
C Browse Upload Certificate E.g (cert.pem)	Password
Q Browse Upload Certificate E.g (key.pem)	HTTPS
✓ Submit	Web Interface Access
_	Time
	Firmware Upgrade
	Factory Reset
	Device Reboot
	Export Config
	Import Config

11.7 Allow web interface access over WAN network (Web Interface Access)

For security reasons, the web interface can only be reached via the LAN network as a default.

If the web interface should also be accessible via WAN network, this can be set in the "Web Interface Access" menu → "WAN and LAN".

Overview	Device -
Web Interface Access: LAN	Operating Mode DNS Hostname
WAN and LAN LAN	Syslog Local Syslog Remote
	Password HTTPS
	Web Interface Access Time
	Firmware Upgrade Factory Reset Device Reboot
	Export Config Import Config
	Import Config

11.8 Time settings (Time)

The time of day of the WALL IE can be set in the "Time" menu.

The time of day is mainly required for the Syslog records.

The time of day can be set either manually or be derived automatically from a SNTP server ("Simple Network Time Protocol").

Overview		Device -
Time Sett	ings	Operating Mode DNS Hostname
Manual SNTP	-	Syslog Local Syslog Remote
Timezone:	Europe/Berlin	Password
Month:	January 🔻	HTTPS
Day of Month	13	Web Interface Access Time
Year	1970	Firmware Upgrade
Time	03:05:46	Factory Reset Device Reboot
Submit 🗙 I	Decline	Export Config Import Config

With the option "NTP server on LAN" WALL IE can provide the current time in the LAN network via NTP to the devices connected there.

Time Sett	Time Settings			
Manual SNTP				
Timezone:	Europe/Berlin 🗸			
Server:	0.pool.ntp.org			
Poll Interval (seconds):	3600			
Retry Interval (seconds):	5			
NTP Server on LAN	On Off			
🗸 Submit 🗙	Decline			



The manually set time of day is not saved in the event of a power failure. "SNTP" should be used for a constantly available time indication.



For "SNTP", the default gateway and the DNS server must be configured in the interface settings in order that the SNTP service can reach the NTP server in the Internet

11.9 Export/import of configuration

The configuration of the WALL IE can be exported into a readable configuration file and imported again.

It is thus possible to secure both a backup of a WALL IE configuration and to copy an existing configuration for a new WALL IE with a similar application.

The configuration files have the file ending "CFG".



Example of a WALL IE configuration file:

```
general:
{
    router-mode = true;
    web-wan-access = false;
    intip = "192.168.0.100;"
    intip-netmask = "255.255.255.0";
    extip = "10.10.1.99";
     extip-netmask = "255.255.255.0";
    dnsip = "0.0.0.0";
     gatewayip = "0.0.0.0";
     rsyslog :
     {
           active = false;
           host = "0.0.0.0";
           port = 514;
     };
     time :
     {
           sntp = false;
           zone = "Europe/Berlin";
           sntp-host = "0.pool.ntp.org";
           poll-interval = 3600;
           retry-interval = 5;
     ;
};
•••
```

12 Firmware update

The firmware of the WALL IE can be very simply updated via the website. Please download the firmware update file in advance.

Link to firmware:

https://www.helmholz.de/goto/700-860-WAL01 (WALL IE) https://www.helmholz.de/goto/700-862-WAL01 (WALL IE PLUS) https://www.helmholz.de/goto/700-863-WAL01 (WALL IE Compact)

The firmware file can be recognized by ".HUF" extension (Helmholz Update File) and is also encoded to protect it from being changed.

Save the firmware file on your PC and select the location with "Browse" in the "Device" menu under "Firmware Upgrade".

The firmware file is then transferred to the WALL IE. This can take up to 1 minute, depending upon the network connection.

The firmware file is decrypted and checked in WALL IE. If the content is correct, the firmware is transferred retentively to the program memory and then an automatic restart is performed.





ATTENTION

Operation of the WALL IE is interrupted during the update procedure. Do not turn off the device during the update procedure!



The configuration of the WALL IE is retained at a higher version following an update, to the extent that this is technically possible. However, a "downgrade" to an older firmware version can result in configuration errors. Carrying out a factory reset is recommended following a downgrade.



Following a firmware update, it may be necessary to delete the browser cache once in order to update obsolete JavaScript elements of the WALL IE website.

13 Resetting to factory settings

The resetting of the WALL IE to factory settings can be initiated both via the website and without access to the device with the "FCN" button.

When resetting the WALL IE, the configuration is irretrievably deleted and the IP settings are set to the delivery status. The firmware remains at the current status in the process.

13.1 Resetting to factory settings via the website

Select the menu point "Factory Reset" in the "Device" menu.

Press the "Factory Reset" button and confirm with the confirmation prompt.

Factory Reset



13.2 Resetting to factory settings with button

In order to reset WALL IE to the delivery status, the "FCN" button must be held pressed while the device is restarted. The successful resetting of the parameters and settings is acknowledged by the lit "USR" LED. The "FCN" button can then be released.

The "**RST**" button triggers an immediate restart of the WALL IE in which all stored settings are retained.

The WALL IE Compact does not have a reset button.



14 FAQ

Are broadcasts or multicasts allowed through the WALL IE?

In NAT mode broadcast and multicast messages cannot be forwarded between interfaces (WAN to LAN or LAN to WAN). In Bridge mode it is possible to enable forwarding of ARP and DCP messages. The blocking of broadcasts reduces the bus load in both networks and increases the real time capability of the machine network.

Can I send frames via the WALL IE PROFINET RT?

No, PROFINET RT frames are not forwarded between LAN and WAN interface.

What must I take into consideration when I wish to work with a CPU in the LAN via the WALL IE with the Simatic Manager or the TIA Portal (WAN)?

In the NAT operating mode, the LAN address of the WALL IE must be entered in the CPU as a router in order that the answers of the CPU find their way back to the PC in the WAN. You can find more information on this application case in chapter 10.

Can the WALL IE save multiple configurations?

No, the WALL IE always only has one current configuration. However, it is possible to deactivate or activate individual packet filter rules or NAT entries via the lamp symbol. It is also possible to export, edit and import a WALL IE configuration again.

How can I determine whether I have the latest firmware and where do I find the most recent firmware?

The active firmware of the WALL IE is shown in the "Overview" website of the WALL IE.

The most recent firmware can be downloaded at the website www.helmholz.de.

The installation of the firmware is described in chapter 12.

Software	
Firmware Version	V1.08.004
Linux Kernel Version	4.9.4
Open Source Software Licenses	

15 Technical data

15.1 WALL IE (700-860-WAL01)

Order no.	700-860-WAL01
Name	WALL IE, Industrial NAT Gateway/Firewall
Dimensions (D x W x H)	32,5 x 58,5 x 76,5 mm
Weight	Approx. 130 g
WAN interface	
Number	1
Туре	10Base-T/100Base-Tx
Connection	RJ45 socket
Transmission rate	10/100 Mbps
LAN interface	
Number	3, switched
Туре	10 Base-T/100 Base-Tx
Connection	RJ45 socket
Transmission rate	10/100 Mbps
Operating modes	Bridge, NAT (Basic NAT, NAPT)
Packet filter	IPV4 addresses, protocol (TCP/UDP), ports ("WAN to LAN" and "LAN to WAN" separate), MAC addresses (black & whitelisting)
Status indicator	4 LEDs function status, 8 LEDs Ethernet status
Voltage supply	24 V DC, 18–30 V DC
Current draw	Max. 250 mA at 24 V DC
Power dissipation	Max. 2,4 W
Ambient conditions	
Installation position	Any
Ambient temperature	-40 °C +75 °C
Transport and storage temperature	-40 °C +85°C
Relative air humidity	95 % r H without condensation
Pollution degree	2
Protection rating	IP20
Certifications	CE, UL
UL	UL 61010-1/UL61010-2-201
Voltage supply	DC 24 V (18 30 V DC, SELV and limited energy circuit)
Pollution degree	2
Altitude	Up to 2000m
Temperature cable rating	87°C
RoHS	Yes
REACH	Yes

15.2 WALL IE PLUS (700-862-WAL01)

Order no.	700-862-WAL01
Name	WALL IE PLUS, Industrial NAT Gateway/Firewall
Dimensions (D x W x H)	32,5 x 101,5 x 76,5 mm
Weight	Арргох. 230 g
WAN/LAN interface	
Number	8, switched
Туре	100Base-Tx/1000Base-T
Connection	RJ45 socket
Transmission rate	100/1000 Mbps
Operating modes	Bridge, NAT (Basic NAT, NAPT)
Packet filter	IPV4 addresses, protocol (TCP/UDP), ports ("WAN to LAN" and "LAN to WAN" separate), MAC addresses (black & whitelisting)
Status indicator	4 LEDs function status, 8 LEDs Ethernet status
Voltage supply	24 V DC, 18–30 V DC
Current draw	Max. 275 mA at 24 V DC
Power dissipation	Max. 6,7 W
Ambient conditions	
Installation position	Any
Ambient temperature	0 °C +60°C
Transport and storage temperature	-40 °C +85 °C
Relative air humidity	95 % r H without condensation
Pollution degree	2
Protection rating	IP20
Certifications	CE
RoHS	Yes
REACH	Yes

15.3 WALL IE Compact (700-863-WAL01)

Order no.	700-863-WAL01
Name	WALL IE Compact, Industrial NAT Gateway/Firewall
Dimensions (D x W x H)	35 x 48.5 x 76 mm
Weight	арргох. 105 g
WAN/LAN interface	
Number	2
Туре	100Base-Tx/1000Base-T
Connection	RJ45 socket
Transmission rate	100/1000 Mbps
Operating modes	Bridge, NAT (Basic NAT, NAPT)
Packet filter	IPV4 addresses, protocol (TCP/UDP), ports ("WAN to LAN" and "LAN to WAN" separate), MAC addresses (black & whitelisting)
Status indicator	4 LEDs function status, 4 LEDs Ethernet status
Voltage supply	24 V DC, 18–30 V DC
Current draw	max. 140 mA at 24 V DC
Power dissipation	max. 3,3 W
Ambient conditions	
Installation position	Any
Ambient temperature	0 °C +60°C
Transport and storage temperature	-40 °C +85°C
Relative air humidity	95 % r H without condensation
Pollution degree	2
Protection rating	IP20
Certification	CE
RoHS	Yes
REACH	Yes

15.4 Dimension drawing WALL IE (700-860-WAL01)



15.5 Dimension drawing WALL IE PLUS (700-862-WAL01)



15.6 Dimension drawing WALL IE Compact (700-863-WAL01)



